# PRESENSO.





Downtime reduces an average of at **least 5%** of a factory's productive capacity. In some cases, **its 20%** 

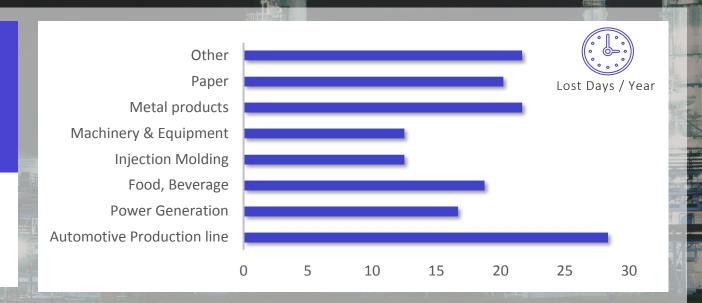


80\*% of Manufacturers have No Model to Quantify Downtime Costs 92%

Maintenance Related Shutdowns were Unplanned

An average of <u>17</u> days of production are lost annually <u>per machine</u>





## THE TRADITIONAL INDUSTRIAL WORLD IS CHANGING





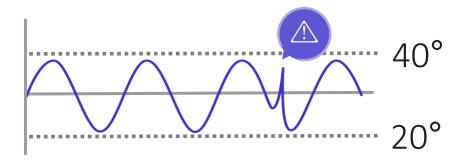


# CURRENT INDUSTRIAL

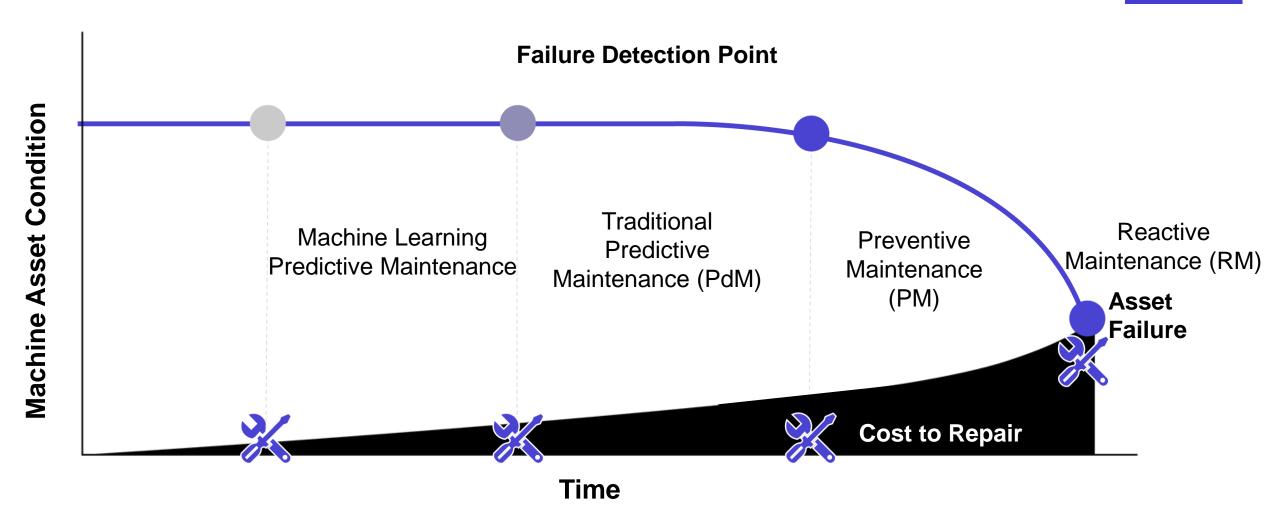
## MONITORING SYSTEMS

Traditional SCADA systems are outdated No available system today can handle large amounts of data in real time.

All use rule-based alerts that leave abnormal events undetected:



# HOW MACHINE LEARNING FITS INTO THE ASSET MAINTENANCE MIX



# SOLUTION

## BIG DATA FOR ASSET MAINTENANCE

### **HW Based solutions**

Acoustic and Vibration sensors





Requires new HW manufacturing and deployment

SW Based solutions

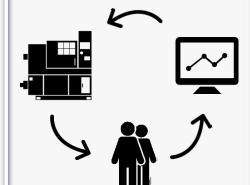
Simulated Digital Twin





Mechanical Eng.
work with Data
scientists to manually
build machine model

Manual Statistical Modelling



Data scientists
manually build
machine models
based on historical
data

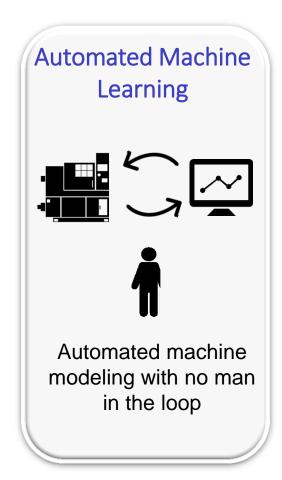
Automated Machine Learning





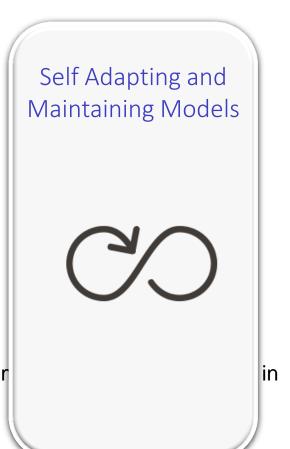
Automated machine modeling with no man in the loop

## AUTO ML – WHY?

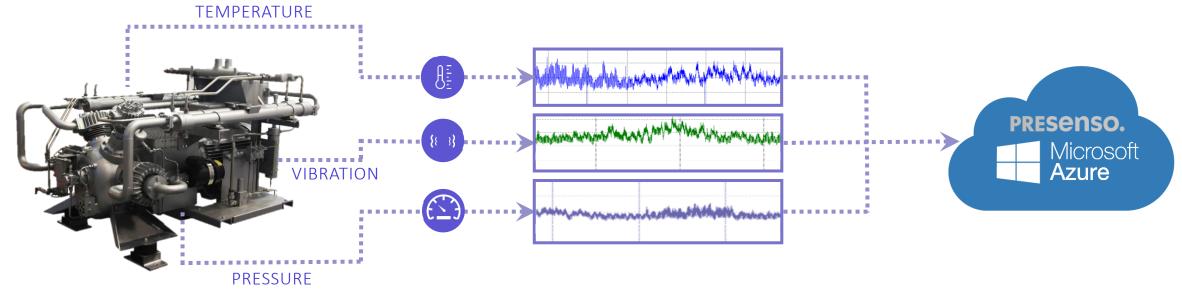




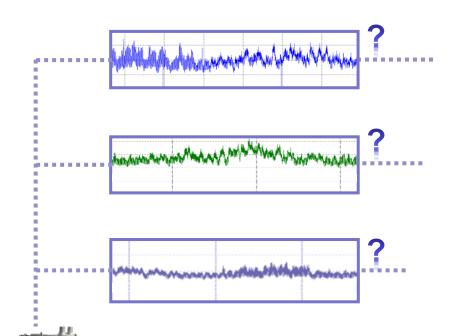




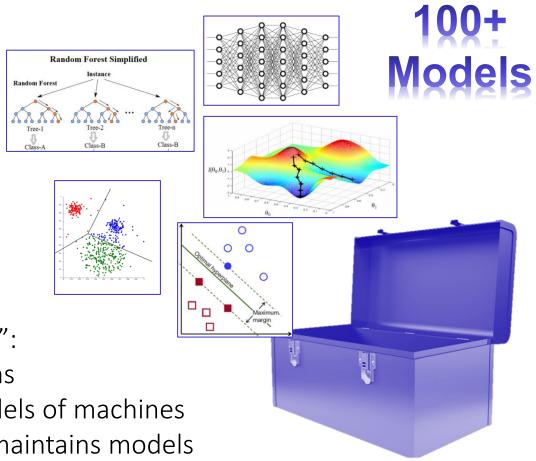




## AUTO ML – HOW?



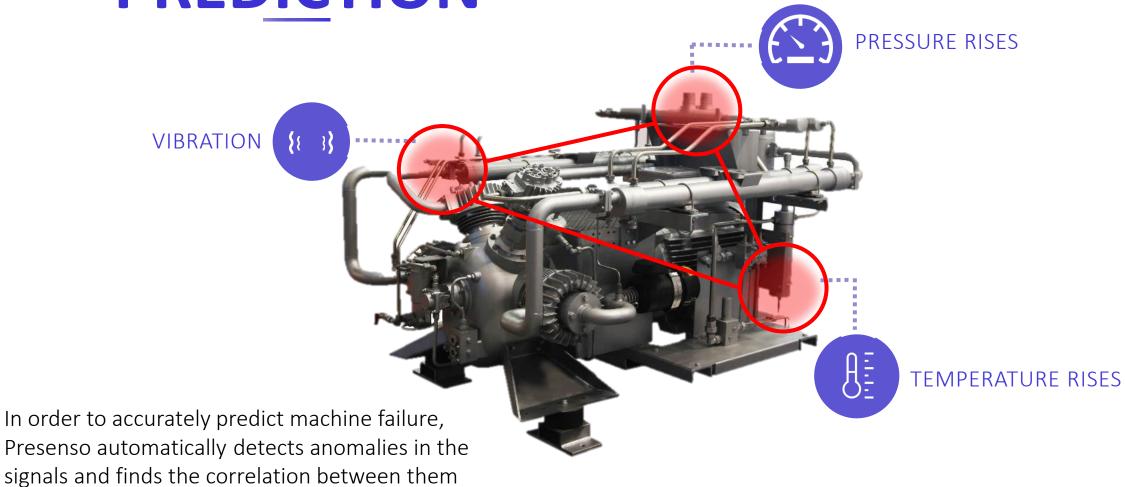
## PRESenso.



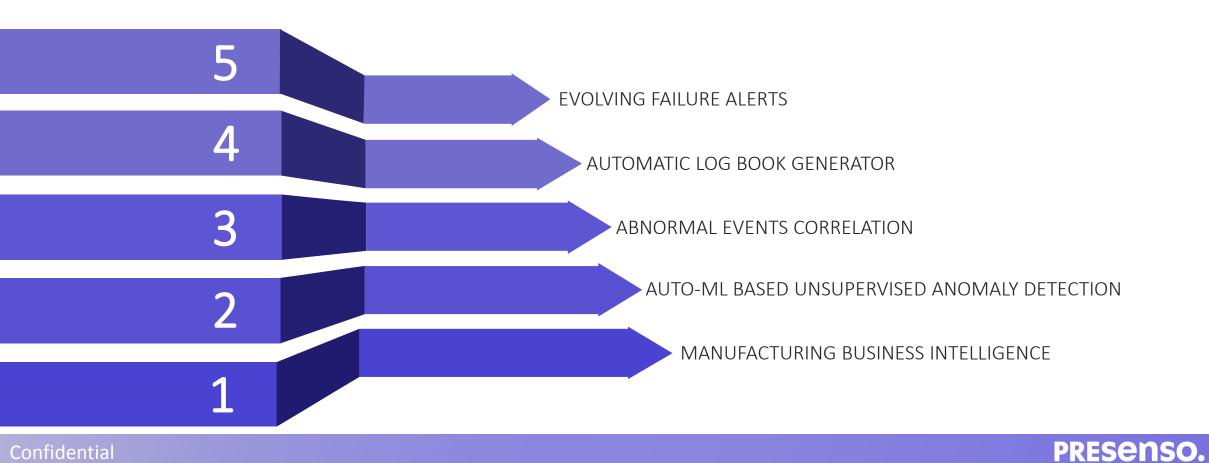
"Automated Machine Modeling":

- SW selects its own algorithms
- Generates representing models of machines
- Continuously validates and maintains models

# FAILURE PREDICTION



# 5 Layers Of Value



# USE CASES PREDICTIVE ASSET MAINTENANCE

#### MANUFACTURING BI

Enhanced monitoring of automated warehouse that is the logistic heart of a large German valve manufacturer



### MACHINE MODELING

Early detection of increased pressure and current consumptions in 16 cement mills across the world



#### **FAILURE PREDICTION**

82% of failures predicted days in advance in a farm of wind turbines in a European mountain range



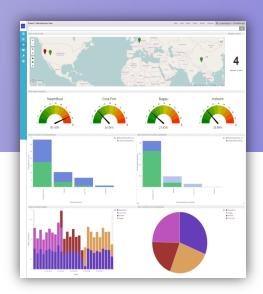
### **FAILURE PREDICTION**

100% of failures predicted 10 days in advance in a waste to energy power plant in Austria



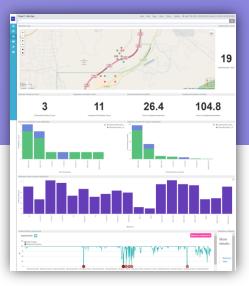
# DASHBOARDS

## FOUR LAYERED DASHBOARDS



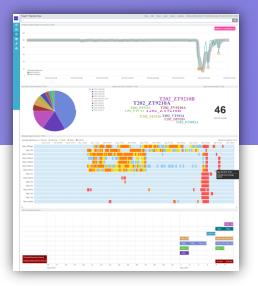
**GLOBAL OVERVIEW** 

Compare sites performance



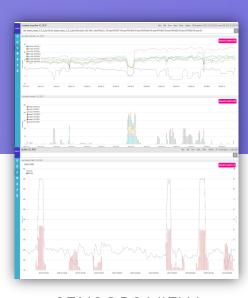
**FACTORY VIEW** 

Easily compare machines operations



MACHINE VIEW

Single machine view for a lower level investigation



**SENSORS VIEW** 

Sensor raw data available for further technical analysis

## **GLOBAL OVERVIEW**

#### ONE VIEW OF THE ENTIRE GLOBAL FLEET

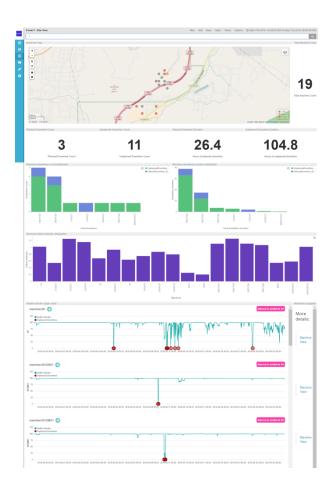
- High level real-time report showing a global overview of your operation
- Presenting the performance and probability for a failure in all sites
- Easily compare site performance



## **FACTORY VIEW**

#### COMPARE MACHINE BEHAVIOUR

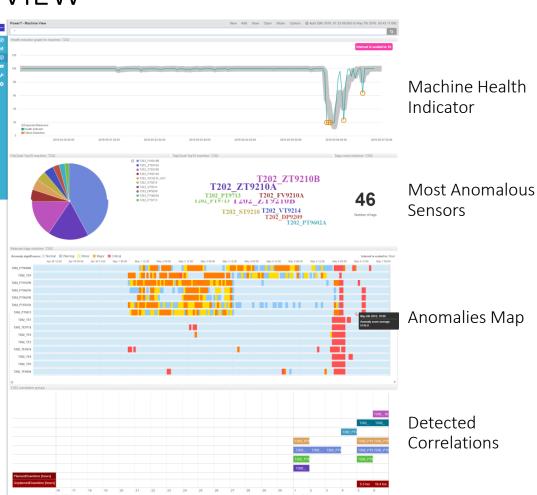
- View all machines operating in your facility on one screen
- Get clear visual indication of machine performance
- Compare machines with adjacent ones in the fleet
- Start investigating in the event a machine is marked as prone to fail



## **MACHINE VIEW**

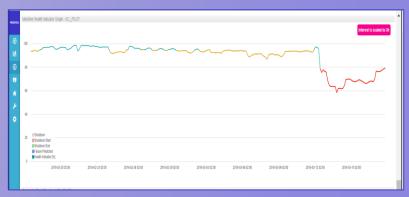
#### TECHNICAL VIEW OF SUSPICIOUS MACHINE BEHAVIOUR

- Low level drill down into a single machine dashboard
- List of top anomalous sensors
- Mapping off all abnormal sensor measurements detected
- Cross-sensor correlations



## MACHINE DASHBOARD

### Health Indicator



One single aggregated metric, calculated based on all findings on a specific machine

### **Anomaly Map**



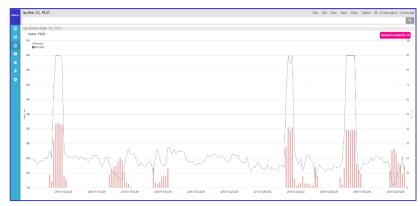
Intuitive visual representation of abnormal process detected cross-sensors

#### **Correlated Sensors**



Clusters of auto-correlated abnormal sensors, assisting in partitioning to machines sub components

#### Raw Data with Micro-anomalies



Low level raw data available with continuous and real time anomaly detection

# Conclusion

Agnostic to sensor physical attribute and to machine type

03

05

07

Fast, remote deployment
No need to be on site

4 levels of value – BI, Anomaly Detection, Event Correlation, Prediction

Modern big data technologies,

Machine Learning, Deep Learning

02 No additional HW

No human in the loop, no expert knowledge

Fast learning time –
fully operational short time after installation

## THANK YOU

PRESenso.

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